

ABSTRACT OF DISCLOSURE

An ink sheet cartridge and method of assembly for an ink sheet cartridge ~~includes~~including a cartridge ~~body 30~~ body rotatably supporting four spools ~~36, 37, 38, 39~~. The spool ~~38~~ includes ~~spool~~ includes a first rotation ~~member 56~~ having member having a transmission ~~gear 47 and gear~~ and a shaft ~~member 48~~ having member having a flange ~~48a~~ flange. The first rotation ~~member 46~~ is member is undetachably engaged with the shaft ~~member 48~~ within member within a support ~~hole 50~~ formed hole formed to the cartridge ~~body 30~~ while body while interposing a side ~~plate 51a~~ between plate between the transmission ~~gear 47 and gear~~ and the ~~flange 48a~~ flange. An intermediate ~~connector 46~~ includes connector includes resilient ~~pawls 59 and pawls~~ and projections ~~61 for projections~~ for engaging respective mating ~~grooves 60 and grooves~~ and locking grooves ~~62~~ formed grooves formed to a takeup-side core ~~tube 41, tube~~ and is engaged with the ~~flange 48a~~ of flange of the shaft member 48.